

# TERRA®



## Fall 2023

US | FOOTWEAR



## Leading Through Innovation in Specialized Protection and Performance.

For Fall '23, Terra breaks new ground on performance, protection and comfort—with new offerings in our most sought-after collections and brand-new styles that raise the bar on extreme-weather work boots. Joining the **Gantry LXI** are two new iterations of the rugged workhorse—a version with **400 grams of Thinsulate®**, and a version with **Met Guard** protection. Rounding out the lineup is the **all-new Byrne** that combines time-tested materials and modern innovations to create a metal-free boot that's built to do it all. Advanced materials, pioneering safety technologies, and agility-enhancing features position Terra® at the forefront of work boot innovation.

Whatever the conditions, whatever the job at hand, Terra® has purpose-built work boots to take it on—so workers can perform their best, feel their most comfortable and get more done.

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US  
FOOTWEAR



8" GANTRY INT-MET  
839CBK (TR0A839CBLK)



**VERSATILITY  
MEETS  
UTILITY.**

**Byrne**

Time-tested materials and modern innovations come together to form the ultra-comfortable **Terra® Byrne**—a 100% metal free boot engineered to do it all. Waterproof protection joins with shock-absorbing technologies to keep you feeling and working your best. A CSA Grade 1 composite toe, composite plate and EH ensure it's up for the job.



## 6" Safety Boots

Our 6-inch work boots are built to be as protective and as strong as our 8-inch collection, but with an increased focus on flexibility and range of motion. We use the same industry leading technologies and materials including genuine leather uppers or durable ballistic nylon uppers, Thinsulate™ insulation, reflective 3M™ Scotchlite™ piping, and nanocomposite KRYPTOE® safety toe. Technically advanced, boldly designed for optimal performance without sacrificing protection and comfort.

6" BYRNE  
839BDB  
(TR0A8395BRN)



**NEW FOR FALL 2023**

**6" BYRNE**



- Premium waterproof leather and waterproof membrane construction
- Raked and padded comfort collar
- Moisture-wicking and abrasion-resistant lining
- **CLEANFEET®** odor-control treatment
- DWR treated 100% Recycled PET quarter insert for added flexibility
- Direct-attached industrial grade PU midsole
- Slip, heat and acid-resistant TPU outsole
- Premium comfort **PU FOOTBED®** insole
- CSA Grade 1 composite toe, composite plate, EH
- **TERRA FIRMA FLEX®** – 100% Metal Free



- **839BBK (TR0A839BBLK)** BLACK CT / CP / EH
- **839BDB (TR0A839BDBX)** DARK BROWN CT / CP / EH
- **839BGY (TR0A839BGYX)** GREY CT / CP / EH

**SIZING / 3-12, 13, 14 (AVAILABLE IN SMALLER SIZES)**



**EXTREME COMFORT**



**CRITICAL SAFETY**



**WATERPROOF**

**TERRA** 

**AMPED PROTECTION.**

**Gantry INT-MET**

The **Gantry** — now with **XRD® Internal MET guard** technology for protection without bulk. Abrasion resistance fends off scrapes while the **Vibram® FIRE & ICE** outsole provides traction in all temperatures. **Hydroguard®** membrane for 100% waterproof protection.

**Xrd** extreme impact protection



EXTREME COMFORT



CRITICAL SAFETY



WATERPROOF

# Met Guards

Focusing on minimal weight and maximum flexibility, full-length met guards give men and women all the safety they need while maintaining agility. Internal met guards offer critical safety from everyday impacts, while our external met guards provide the highest level of safety when dealing with heavy objects and welding sparks.



8" GANTRY INT-MET  
839CBK (TR0A839CBLK)

## NEW FOR FALL 2023 8" GANTRY INT-MET



- Premium waterproof leather with waterproof Hydroguard® membrane
- Padded top collar
- Moisture-wicking lining with **CLEANFEET®** odor-control treatment
- Molded **TERRA®** TPU toe bumper for increased abrasion resistance
- Rigid external heel counter for improved lateral stability
- **3M™ Scotchlite™** reflective detail for high visibility
- **XRD®** Internal MET guard
- Cemented high rebound PU midsole
- **VIBRAM FIRE & ICE™** outsole for superior traction and performance in high heat & sub-zero temperatures
- Premium comfort PU + eTPU **JETSTRIDE™ FOOTBED®** insole
- CSA Grade 1 nanocomposite **KRYPTOE®** safety toe, composite plate, EH.

■ 839CBK (TR0A839CBLK) BLACK NT / CP / EH / M  
SIZING / 7-12, 13, 14, 15, 16



**TERRA** 

**ENGINEERED WARMTH.**

**Gantry LXI 400G**

The **Gantry LXI** — now with **400 grams** of **Thinsulate™** insulation for comfort. Abrasion protection fends off scrapes while the **Vibram® FIRE & ICE** outsole provides traction in all temperatures. **Hydroguard®** membrane for 100% waterproof protection.

**3M Thinsulate™ INSULATION**



EXTREME COMFORT



CRITICAL SAFETY



WATERPROOF

# Cold Climate Collection

Packed with technologies that lock out the cold, seal in the warmth and grip the ground in the most frigid conditions. Throughout the collection, **Thinsulate™** insulation provides a fortress from the chill—down to **-76 degrees Fahrenheit** in select styles. Custom **Vibram®** outsoles engineered with snow- and ice-gripping tread patterns have been formulated with

rubber compounds that stay flexible when the temperature plummets. Removable lining systems, cold-formulated PU shells, and composite safety toes and plates round out the collection—so work gets done, no matter how glacial the conditions get.

**NEW FOR FALL 2023**

**8" GANTRY LXI 400G**



- Premium waterproof leather with waterproof **Hydroguard®** membrane
- Padded top collar
- Dual-purpose top hardware for quick lacing
- Moisture-wicking lining with **CLEANFEET®** odor-control treatment
- 400 grams of **Thinsulate™** insulation for ultimate warmth
- Comfort rated to **-50 °C/-58 °F**
- Molded **TERRA®** TPU toe bumper for increased abrasion resistance
- Rigid external heel counter for improved lateral stability
- **3M™Scotchlite™** reflective detail for high visibility
- Cemented high rebound PU midsole
- **VIBRAM FIRE & ICE™** outsole for superior traction and performance in high heat & sub-zero temperatures
- Premium comfort PU + eTPU **JETSTRIDE™FOOTBED®** insole
- CSA Grade 1 nanocomposite **KRYPTOE®** safety toe, composite plate, EH.

**8398DB (TR0A8398DBX) DARK BROWN NT / CP / EH**

**SIZING / 7-12, 13, 14, 15, 16**



NEW FOR FALL 2023 STORMBREAKER



-60°C  
-76°F



- Extreme cold resistant, DWR treated 50% recycled PET upper
- Removable 8-Layer **TERRASPHERE™** lining system; featuring **Primaloft**, **Thermolite** insulation, and **Mylar** heat radiating film
- Reflective **3M™ Scotchlite™** in quarter and shaft
- High-traction, thermal-tested rubber outsole, with micro-diamond texturing and sawtooth lug profile
- Direct-injected, cold-formulated PU shell bottom with doffing-assist heel prong
- Two layer spacer mesh + EVA moisture wicking frost plug insole
- CSA Grade 1 composite toe, composite plate, E.S.R.
- Comfort Rated **-60°C/-76°F**

■ 839ABK (TR0A839ABLK) BLACK CT / CP / EH  
SIZING / 4-16 (FULL SIZES ONLY)

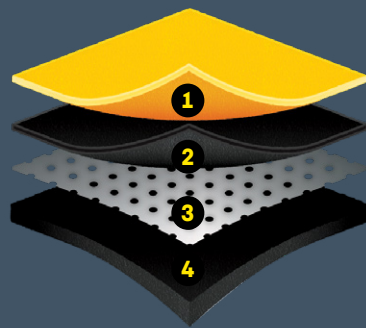


Artist rendering. Actual may vary.

**TERRASPHERE™**

FEATURED IN THE CROSSBOW SERIES

Even in the most extreme environments, your feet can rely on **TERRASPHERE™**: an intensively engineered eco-system at the core of your workboot.



- 1 Aerospacer nylon layer with **CLEANFEET®** treatment
- 2 Premium moisture-wicking wool/felt blend is breathable & locks in heat
- 3 Reflective mylar layer insulates
- 4 Extra-thick (12.3mm), needle-pulled felt for extra toughness

**TERRA®**   
WORKS HERE



6" SAFETY BOOTS



NEW

**BYRNE 6"** CT/CP/ESR

■ 839BBK (TR0A839BBLK) BLACK

SIZING / 3-12, 13, 14



[AVAILABLE IN SMALLER SIZES]



NEW

**BYRNE 6"** CT/CP/ESR

■ 839BDB (TR0A839BDBX) DARK BROWN

SIZING / 3-12, 13, 14



[AVAILABLE IN SMALLER SIZES]



NEW

**BYRNE 6"** CT/CP/ESR

■ 839BGY (TR0A839BGYX) GREY

SIZING / 3-12, 13, 14



[AVAILABLE IN SMALLER SIZES]

6" SAFETY BOOTS



**PATTON 6"** AT/CP/EH

■ 4NS6BN (TR0A4NS6BRN) BROWN

SIZING / 3-12, 13, 14, 15



[AVAILABLE IN SMALLER SIZES]



**MURPHY** CT/CP/EH

■ R4NRBK (TR0A4NRFBLK) BLACK

SIZING / 3-12, 13, 14



[AVAILABLE IN SMALLER SIZES]



**MURPHY** CT/CP/EH

■ R4NRBN (TR0A4NRFBRN) BROWN

SIZING / 3-12, 13, 14



[AVAILABLE IN SMALLER SIZES]



**MURPHY** CT/CP/EH

■ 4NRFY (TR0A4NRFYX) GREY/WORKIECAMO

SIZING / 3-12, 13, 14



[AVAILABLE IN SMALLER SIZES]



**GANTRY 6"** NT/CP/EH

■ 4T8VBK (TR0A4T8VBK) BLACK

SIZING / 7-12, 13, 14, 15, 16



**GANTRY 6"** NT/CP/EH

■ 4T8VBN (TR0A4T8VBN) BROWN

SIZING / 7-12, 13, 14, 15, 16



**GANTRY 6"** NT/CP/EH

■ 4T8VGY (TR0A4T8VGYX) GREY

SIZING / 7-12, 13, 14, 15, 16



**CARBINE 6"** CT/CP/EH

■ 8395BN (TR0A8395BRN) BROWN

SIZING / 7-12, 13, 14, 15



SOFT TOE

**MURPHY SOFT TOE** SOFT TOE/EH

■ R4NSBK (TR0A4NSEBK) BLACK

SIZING / 3-12, 13, 14 M/W



[AVAILABLE IN SMALLER SIZES]



SOFT TOE

**MURPHY SOFT TOE** SOFT TOE/EH

■ R4NSBN (TR0A4NSEBRN) BROWN

SIZING / 3-12, 13, 14 M/W



[AVAILABLE IN SMALLER SIZES]



SOFT TOE

**MURPHY SOFT TOE** SOFT TOE/EH

■ R4NSGY (TR0A4NSEGYX) GREY/WORKIECAMO

SIZING / 3-12, 13, 14 M/W



[AVAILABLE IN SMALLER SIZES]



**CARBINE 6"** CT/CP/EH

■ 8395WT (TR0A8395FWE) WHEAT

SIZING / 7-12, 13, 14, 15



**6" SENTRY 2020** NT/CP/EH

■ 4NQEBK (TR0A4NQEBLK) BLACK

SIZING / 7-11, 12, 13, 14, 15



**6" SENTRY 2020** NT/CP/EH

■ 4NQEWT (TR0A4NQEFWE) WHEAT

SIZING / 7-11, 12, 13, 14, 15



**PATTON 6"** AT/CP/EH

■ 4NS6BK (TR0A4NS6BLK) BLACK

SIZING / 3-12, 13, 14, 15



[AVAILABLE IN SMALLER SIZES]



**FINDLAY** CT/CP/SD

■ R5205B (TR305205BLK) BLACK

SIZING / 7, 8-11, 12, 13, 14



**FINDLAY** CT/CP/SD

■ R5204B (TR305204DWB) BROWN

SIZING / 7, 8-11, 12, 13, 14



SOFT TOE

**FINDLAY SOFT TOE** SOFT TOE

■ 4NS7BN (TR0A4NS7BRN) BROWN

SIZING / 7, 8-11, 12, 13, 14



8" SAFETY BOOTS



**GANTRY 8"** NT / CP / EH  
 ■ 4NRQBK (TR0A4NRQBLK) BLACK  
 SIZING / 7-12, 13, 14, 15, 16



**GANTRY 8"** NT / CP / EH  
 ■ 4NRQBN (TR0A4NRQBRN) BROWN  
 SIZING / 7-12, 13, 14, 15, 16



**GANTRY 8"** NT / CP / EH  
 ■ 4NRQGY (TR0A4NRQGYX) GREY  
 SIZING / 7-12, 13, 14, 15, 16



ATHLETICS & CASUALS



**ECLIPSE** CT / CP / SD  
 ■ 4T8MBR (TR0A4T8MBLR) BLACK/RED  
 SIZING / 7-12, 13, 14, 15



**ECLIPSE** CT / CP / EH  
 ■ 4T8NBY (TR0A4T8NBLY) BLACK/YELLOW  
 SIZING / 7-12, 13, 14, 15



**TERRA LITESCAPE** NT / CP / EH  
 ■ 4NSKBK (TR0A4NSKBLK) BLACK  
 SIZING / 3.5-12, 13, 14, 15 M/W



(AVAILABLE IN SMALLER SIZES)



**CARBINE 8"** CT / CP / EH  
 ■ 4TCRBN (TR0A4TCRBRN) BROWN  
 SIZING / 7-12, 13, 14, 15



**CARBINE 8"** CT / CP / EH  
 ■ 4TCRWT (TR0A4TCRWE) WHEAT  
 SIZING / 7-12, 13, 14, 15



**PATTON 8"** AT / CP / EH  
 ■ 4NS5BN (TR0A4NS5BRN) BROWN  
 SIZING / 3-12, 13, 14, 15



(AVAILABLE IN SMALLER SIZES)



**SPIDER** CT / CP / EH  
 ■ R8115B (TR608115BLK) CHARCOAL/BLACK  
 SIZING / 5, 6, 7, 8-11, 12, 13



**VENOM LOW** CT / CP / SD  
 ■ R8185B (TR608185BLK) CHARCOAL/BLACK  
 SIZING / 7, 8-11, 12, 13



**VENOM MID** CT / CP / SD  
 ■ R8285B (TR608285BLK) CHARCOAL/BLACK  
 SIZING / 6, 7, 8-11, 12, 13



**PATTON WELLINGTON** AT / CP / EH  
 ■ 4TCBBK (TR0A4TCBBLK) BLACK  
 SIZING / 3-12, 13, 14, 15



(AVAILABLE IN SMALLER SIZES)



**PATTON WELLINGTON** AT / CP / EH  
 ■ 4TCBBN (TR0A4TCBBRN) BROWN  
 SIZING / 3-12, 13, 14, 15



(AVAILABLE IN SMALLER SIZES)



**PATTON WELLINGTON INT-MET** AT / CP / EH / M  
 ■ 4TCCBN (TR0A4TCCBRN) BROWN  
 SIZING / 3-12, 13, 14, 15



(AVAILABLE IN SMALLER SIZES)



**ALBANY** CT / CP / EH  
 ■ R835BK (TR835235BLK) BLACK  
 SIZING / 7, 8-11, 12, 13



WOMEN'S

**SPIDER - WOMEN'S** CT / CP / EH  
 ■ R6007B (TR106007BLK) BLACK/PURPLE  
 SIZING / 6, 7-10





**MET GUARDS**



**NEW**

**GANTRY 8" INT-MET** NT/CP/EH/M

■ 839CBK (TR02988BBLK) BLACK

SIZING / 7-12, 13, 14, 15, 16



**6" SENTRY 2020 INT-MET** NT/CP/EH/M

■ 4NRWBK (TR0A4NRWBLK) BLACK

SIZING / 7-12, 13, 14, 15 M/W



**6" SENTRY 2020 INT-MET** NT/CP/EH/M

■ R4NRBN (TR0A4NRWBRN) BROWN

SIZING / 7-12, 13, 14, 15 M/W



**COLD CLIMATE COLLECTION**



**NEW**

**8" GANTRY LXI 400G** NT/CP/EH

■ 8398DB (TR0A8398DBX) DARK BROWN

SIZING / 7-12, 13, 14, 15, 16



**8" GANTRY LXI 1000G** NT/CP/EH

■ 4TAXBK (TR0A4TAXBLK) BLACK

SIZING / 7-12, 13, 14, 15, 16



**NEW**

**STORMBREAKER** CT/CP/EH

■ 839ABK (TR0A839ABLK) BLACK

SIZING / 4-16 (FULL SIZES ONLY)



**6" SENTRY 2020 EXT-MET** NT/CP/EH/M

■ 4NRXBK (TR0A4NRXBLK) BLACK

SIZING / 7-12, 13, 14, 15 M/W



**6" SENTRY 2020 EXT-MET** NT/CP/EH/M

■ 4NRXBN (TR0A4NRXBRN) BROWN

SIZING / 7-12, 13, 14, 15 M/W



**PALADIN 8"** CT/CP/EH/M

■ R2988B (TR02988BBLK) BLACK

SIZING / 3-11, 12, 13, 14



**CROSSBEAM** CT/CP/EH

■ 4NQUBK (TR0A4NQUBLK) BLACK

SIZING / 4-16 (FULL SIZES ONLY)



**CROSSBOW** CT/CP/EH

■ R5605B (TR915605BLK) BLACK

SIZING / 4-16 (FULL SIZES ONLY)



**PATTON WELLINGTON INT-MET** AT/CP/EH/M

■ 4TCCBN (TR0A4TCCBRN) BROWN

SIZING / 3-12, 13, 14, 15 M/W



[AVAILABLE IN SMALLER SIZES]

# Technologies

<b>AT</b>	Alloy Toe	<b>SP</b>	Steel Plate
<b>NT</b>	Nano Toe	<b>EH</b>	Electrical Hazard Resistance
<b>CT</b>	Composite Toe	<b>SD</b>	Static Dissipative
<b>CP</b>	Composite Plate	<b>SD+</b>	Super-Static Dissipative
<b>ST</b>	Steel Toe	<b>SD35</b>	Super-Static Dissipative
<b>SF</b>	Soft Toe	<b>M</b>	Metatarsal Protection



## ALLOY TOE

Aluminum protective toe cap meets the CSA Z195-14 Grade 1 and ASTM 2413 I/75 and C/75 impact and compression standards.



## SD35

Styles marked with the SD+/SD35 icon are super static-dissipative. The testing tolerance is lower than standard SD, making these ideal for industries where static discharge is a critical hazard.



## STEEL TOE

Steel protective toe cap meets the CSA Z195-14 Grade 1 and ASTM 2413 I/75 and C/75 impact and compression standards.



## SLIP RESISTANT

Outsole has been tested in accordance to CSA Z195 Slip Resistant standard.



## NANO TOE

The latest generation of composite safety technology, carbon nanotubes are combined with fiberglass resin to create one of the strongest and lightest safety toes on the market. Our nano toes are dual ASTM F2413 and CSA Z195 certified.



## METAL FREE

All safety components, hardware and materials are non-metallic, and meet or exceed the applicable safety standards and performance specifications required.



## COMPOSITE SAFETY TOE

Non-metallic toe cap meets CSA Z195-14 Grade 1 and ASTM F2413, I/75 and C/75 impact and compression safety standards.



## EXTERNAL METGUARD

External met guards are affixed on the outside of the footwear, and offer additional metatarsal protection against impacts beyond the toe cap.



## PUNCTURE RESISTANT

Meets ASTM F2413 and CSA Z195-14 puncture resistant standards with protective soles.



## INTERNAL METGUARD

An internal met guard offers enhanced protection for the small metatarsal bones of the feet. Affixed between the inner lining, and the outer leather – this component extends from the top edge of the toecap up towards the tongue of the boot for a seamless protective barrier.



## ELECTRICAL HAZARD PROTECTION

Meets CSA Z195-14 electric shock resistance. Sole provides resistance to electric shock, intended to withstand 18,000 V and leakage current not exceeding 1 mA.



## WATERPROOF MEMBRANE

Full-booty construction and welded insulation offer complete around-the-foot waterproofing protection.



## STATIC DISSIPATIVE

Meets CSA standards for SD. Each test specimen shall fall within a range of 10<sup>6</sup> to 10<sup>8</sup> Ohms.



## ASTM

Styles with designated ASTM logo are tested in accordance with F2413-18 standard. This specification covers the minimum design, performance, testing, and classification requirements, and prescribes fit, function, and performance criteria for footwear designed to be worn to provide protection against a variety of workplace hazards that can potentially result in injury.



## SUPER-STATIC DISSIPATIVE

Meets CSA standards for SD+. Each test specimen shall fall within a range of 10<sup>6</sup> to 3.5 x 10<sup>7</sup> Ohms.



## CSA GREEN TRIANGLE

The CSA Green Triangle indicates sole puncture protection with a Grade 1 Protective toe to withstand impacts up to 125 joules. Sole puncture protection is designed to withstand a force of not less than 1200 Newtons (122 kilos / 270 pounds).



## CSA WHITE RECTANGLE

The CSA White rectangle with orange Greek letter omega indicates soles that provide resistance to electric shock. Such certified footwear contains a sole and heel design assembly that, at the point of manufacturing, has electrical insulating properties to withstand 18,000 Volts and a leakage current not exceeding 1mA for 60 seconds.



## CSA YELLOW RECTANGLE

The CSA Yellow rectangle with a green "SD" and grounding symbol indicates soles are static-dissipative. The outer soles are made from an anti-static compound, capable of dissipating an electrostatic charge in a controlled manner. The test criteria are 10<sup>6</sup> to 10<sup>8</sup> Ohms. Note that SD footwear without toe protection will not have sole protection certified by CSA.



## CSA SD+

The CSA Yellow rectangle with a black "SD+" indicates soles are super static-dissipative. This protection feature is similar to SD, except the test criteria are 10<sup>6</sup> to 3.5 x 10<sup>7</sup> Ohms.



## METGUARD IMPACT TEST

A new standard from CSA – only metguards bearing the "M" emblem are CSA approved. The mass (22.7kg) is dropped on the centered boot, impacting the metguard.



## JETBOUND™

The new Terra® JETBOUND™ insole delivers instant comfort. Ultra-soft, high-rebound EVA pressure pods absorb strike forces while the anatomically contoured shape provides underfoot support. A strong, stable EVA chassis helps lock the foot in place to deliver unmatched comfort, support and dynamic elasticity at work.



## JETSTRIDE™

Delivers advanced rebound technology in a lightweight, durable design. Pressure pods, engineered for extra bounce, are molded in high-impact strike zones for on-target cushioning.



## KRYPTOE®

20% lighter than previous generations, Kryptoe™ technology incorporates specially woven fibres with highly impact-resistant resins. The result is a globally certified, lightweight, low-profile composite toe.



## OMNICORE™

OmniCore™ construction includes traditional safety features but rather than coring the top of the midsole directly under the footbed to create a space for the protective plate, we've cored out space underneath the midsole. High-rebound compounds on top of the plate deliver on your feet staying power, while the more rigid compounds beneath the protective plate enhance traction and increase durability.



## EXOLOK™

Terra® EXOLOK™ system maximizes heel lock with a molded TPU form that extends to the eyestay, strategically positioning quadrants to enhance support, flexibility, and comfort.



## TECTUFF®

TECTUFF® uses a proprietary chemistry. The polyurethane formula is applied to custom molds and is securely bonded through heat and pressure. The finish is the most durable in the industry and is impervious to dirt, oil, and stain penetration.



## 3M™ THINSULATE™

3M™ Thinsulate™ Insulation offers almost one-and-one-half times the warmth of down, and up to twice the warmth of other high-loft insulation materials. Unique microfibers work by trapping air between you and the outside. The more air a material traps in a given space, the better it helps regulate the inside temperature of the footwear.



## 3M™ SCOTCHLITE™

3M is a pioneer in developing the science behind retro-reflection and has been advancing the technology for over 70 years. 3M™ Scotchlite™ brand is one of the most trusted names in reflective materials and fabrics.



## XRD® INTERNAL METGUARD

New breakthrough flexible materials with XRD® technology. Designed to stay flexible in motion, but turn into an ultra-dense protective barrier upon impact.



## DUPONT™ KEVLAR®

DuPont™ Kevlar® aramid fiber allows people to Dare Bigger. It's used to make a variety of clothing, accessories, and equipment safe and cut resistant. It's lightweight, durable and extraordinarily strong.



## CAMBRELLE®

Cambrelle® fabric lining provides superior moisture management, comfort technology and abrasion resistance. These elements are fundamental for all-day performance. [www.cambrelle.com](http://www.cambrelle.com)



## VIBRAM® ARCTIC GRIP PRO™

Innovative technology specifically engineered and designed to perform on wet ice. Calibrated for extreme cold -40 °C / -40 °F. Resists the effects of extreme cold often found with typical oil-resistant industrial compounds.



## VIBRAM® FIRE & ICE™

Vibram® FIRE & ICE™ outsole provides superior traction and performance in high heat & sub-zero temperatures.

### DWR

Durable Water Repellent, or DWR, is a coating added to fabrics at the factory to make them water-resistant (hydrophobic).

### rPET

Recycled polyethylene terephthalate, or recycled PET is a polymer used to widely manufacture products such as insulation and fabric, as well as certain forms of polyester. It possesses the same properties as PET, but is produced with varying degrees of recycled content – without compromising durability or performance.

### eTPU

Expanded Thermoplastic Polyurethane (eTPU) is known for its high tensile strength and impact resistance. One of the main features of eTPU is its superior recovery ability, which is due in part to the closed-cell structure. This makes it extremely elastic; an excellent characteristic for long-lasting comfort and resilience.



**TERRA FOOTWEAR, A BRAND OF WORKWEAR OUTFITTERS, LLC**

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TERRA®, CLEANFEET®, the CLEANFEET® logo, FOOTBED®, TERRA FIRMA-FLEX®, JETSTRIDE™, the JETSTRIDE™ logo, JETBOUND™, the JETBOUND™ logo, KRYPTOE®, the KRYPTOE® logo, TERRA LITES®, and the WORKMAN DESIGN® are trademarks of IW Apparel, LLC. © 2022 IW Apparel, LLC. All other trademarks or logos are property of their respective owners. Specifications correct at time of printing and are subject to change without notice.

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